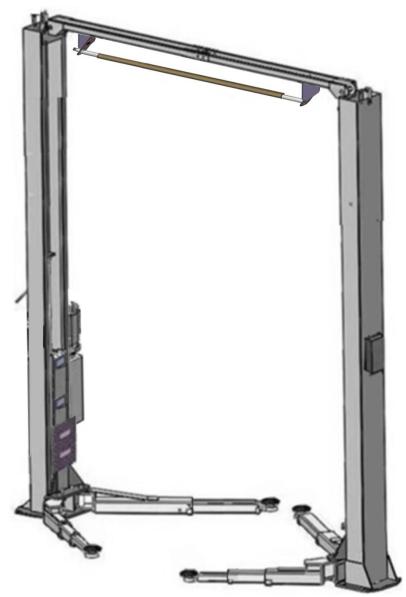


Original

Installation And Service Manual



TWO POST LIFT

Model: OHX-10 / OHX-10H

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I. PRODUCT FEATURES AND SPECIFICATIONS CLEAR-FLOOR DIRECT-DRIVED MODEL FEATURES Model OHX-10 (See Fig. 1)

- · Direct-drived design, minimize the lift wear parts and breakdown ratio
- · Dual hydraulic cylinders, designed and made as USA standards, utilizing oil seal in cylinder
- · Self- lubricating UHMW Polyethylene sliders and bronze bush
- · Single-point safety release, and dual safety design
- . Clear-floor design, provide unobstructed floor space
- . Overhead safety shut-off device prevents vehicle damages
- · Stackable rubber pads



Fig. 1

SPECIFICATIONS

Model	Lifting Capacity	Lifting Time	Lifting Height	Overall Height	Overall Width	Minimum Pad Height	Motor
OHX-10	10000lbs	57S	71-1/2"~80-1/2"	144"	135"	3-1/2"~12-1/2"	2.0HP

Model OHX-10H (See Fig. 2)

- · Direct-drived design, minimize the lift wear parts and breakdown ratio
- · Dual hydraulic cylinders, designed and made as USA standards, utilizing oil seal in cylinder
- \cdot Self- lubricating UHMW Polyethylene sliders and bronze bush
- · Single-point safety release, and dual safety design
- . Clear-floor design, provide unobstructed floor space
- . Overhead safety shut-off device prevents vehicle damage
- · Stackable rubber pads
- · Adjustable column height



Fig. 2

SPECIFICATIONS

Model		Lifting Time	Lifting Height	Overall Height	Overall Width	Minimum Pad Height	Motor
OHX-10H	10000lbs	63s	78-1/2″~87-1/2″	157"/168"	135"	3-1/2"~12-1/2"	2.0HP

Arm Swings View

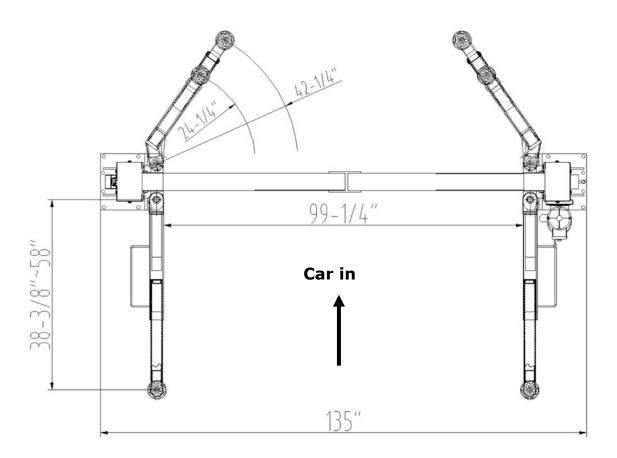
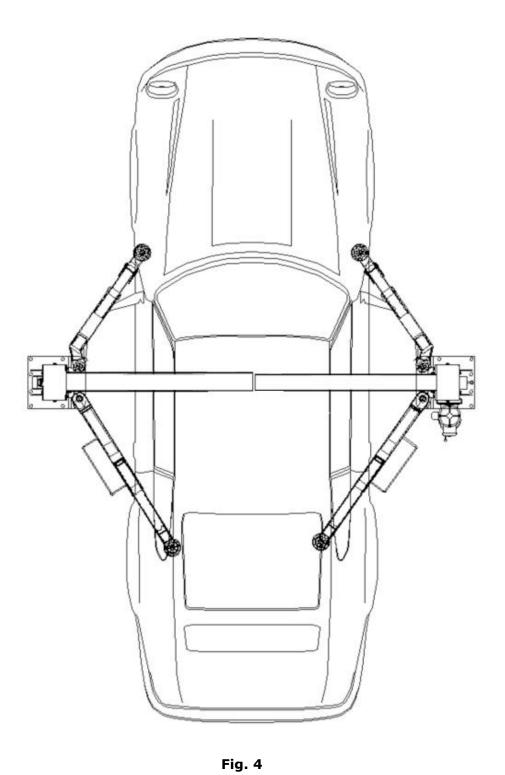


Fig. 3



II. INSTALLATION REQUIREMENT

A. TOOLS REQUIRED

✓ Rotary Hammer Drill (Ф3/4)



✓ Carpenter's Chalk



✓ Hammer



✓ Screw Sets



✓ Level Bar



✓ Tape Measure (7.5m)



✓ English Spanner (12")



✓ Pliers



✓ Ratchet Spanner with Socket (28#)



✓ Socket Head Wrench (6*)



₩ Wrench set





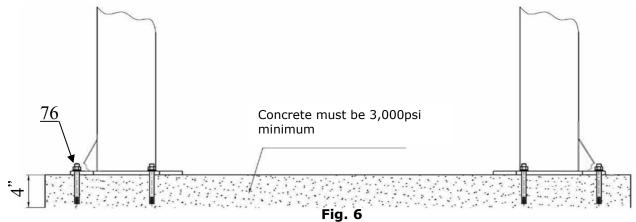


Fig. 5

B. SPECIFICATIONS OF CONCRETE (See Fig. 6)

Specifications of concrete must be adhered to the specification as following. Failure to do so may result in lift and/or vehicle falling.

- 1. Concrete must be thickness 4" minimum and without reinforcing steel bars, and must be dried completely before the installation.
- 2. Concrete must be in good condition and must be of test strength 3,000psi minimum.
- 3. Floors must be level without cracks.



C. POWER SUPPLY

The electrical source must be 3.0HP minimum. The source cable size must be 2.5mm² and in good condition of contacting with floor.

III. STEPS OF INSTALLATION

A. Location of Installation

Check and insure the installation location (concrete, layout, space size etc.) is suitable for lift installation.

B. Use a carpenter's chalk line to establish installation layout of base-plate (See Fig.7).

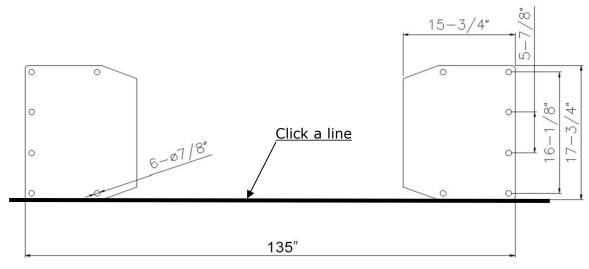


Fig. 7

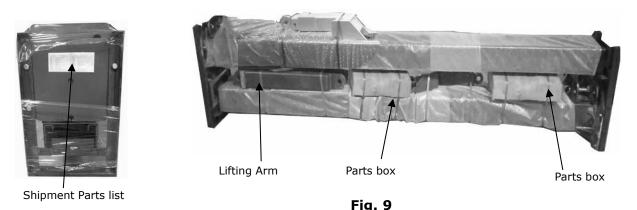
C. Check the parts before assembly.

1. Packaged lift and hydraulic power unit (See Fig. 8).

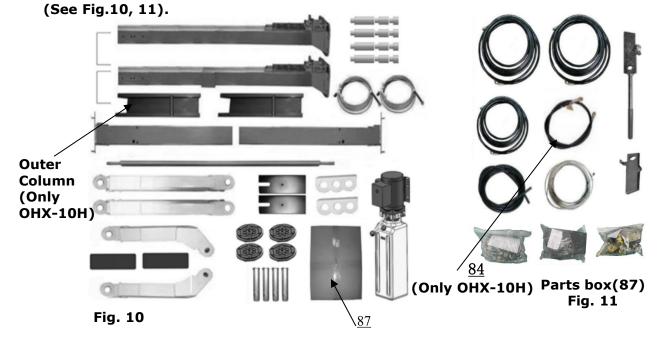


Fig. 8

2. Move aside the lift with fork lift or hoist, and open the extension packing carefully, take off the lifting arms and parts box from upper and inside the column, then move them to location nearby installation site, check the parts according to the shipment parts list (See Fig.9).



- 3. Loose the screws of the upper package stand, take off the upper extension columns, take out the parts in the inner column and remove the package stand
- 4. Move aside the parts and check the parts according to the shipment parts list

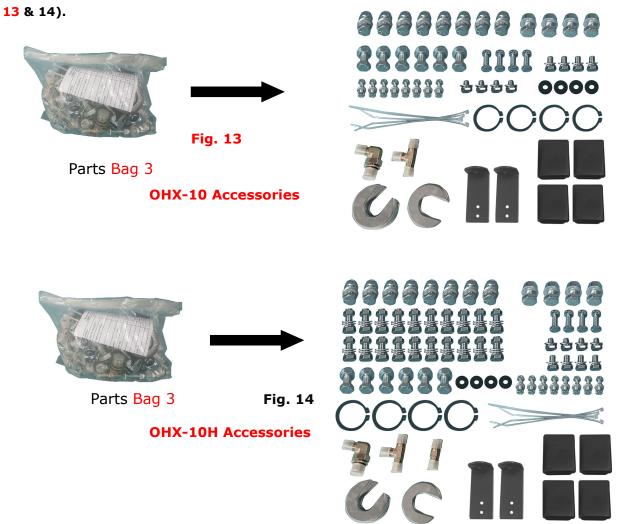


5. Open the Parts Bag 1 and Parts Bag 2 of parts and check the parts according to parts box list (See Fig. 12).

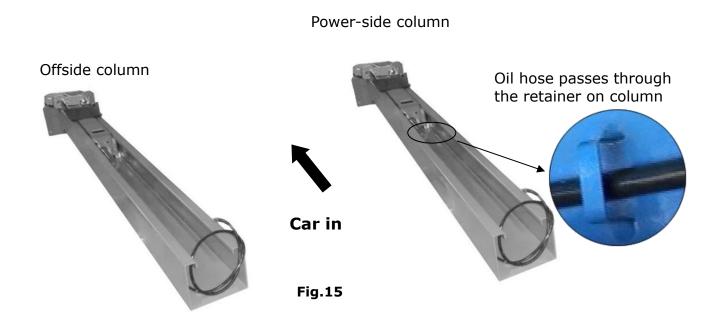


Fig. 12

6. Open the $\frac{Parts}{Bag}$ 3 of parts and check the parts according to parts bag list (See Fig.



D. Place the two columns in parallel on the ground of installation position, and determine the installation position of the power side column according to the condition of the installation site. Under normal circumstances, the power side column is installed on the right side of the entering direction; then install the oil hose.



E. Install the cylinder and connect the oil hose to the cylinder.

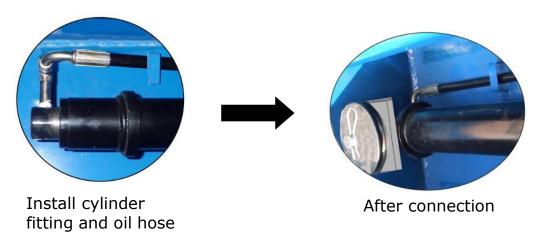
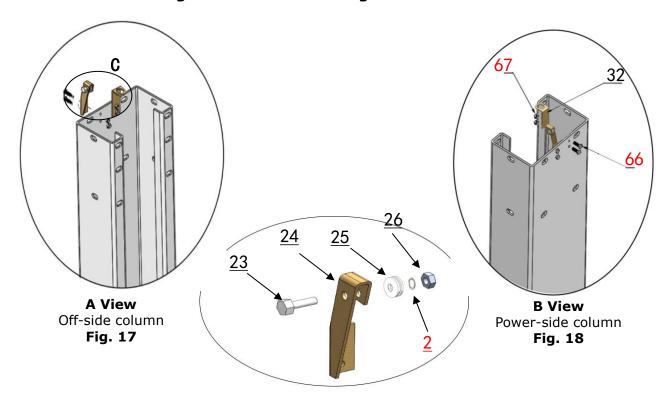
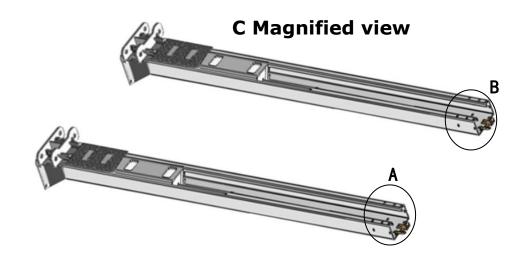


Fig.16

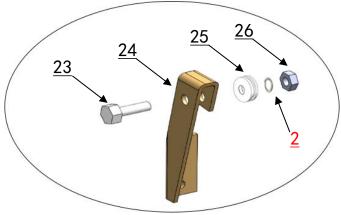
F. Mounting column assemble.

1. OHX-10 mounting column assemble. Fig.17 & 18.





2. OHX-10H Mounting column assemble. Fig. 19



A Magnified view

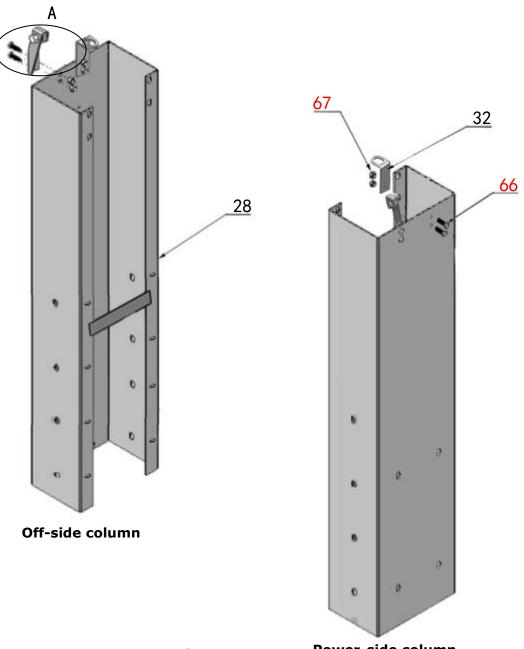


Fig.19

Power-side column

2.1 Place the two columns in parallel on the ground of the installation position, and determine the installation position of the power-side column according to the condition of the installation site. Under normal circumstances, the power-side column is installed on the right side of the entering direction; when installing the outer column, it should be installed according to the height of the workshop. When the height is not more than 168", the mounting column is selected to install the lower position; when the height is more than 168", the mounting column can be installed with the high position. (See Fig.20)

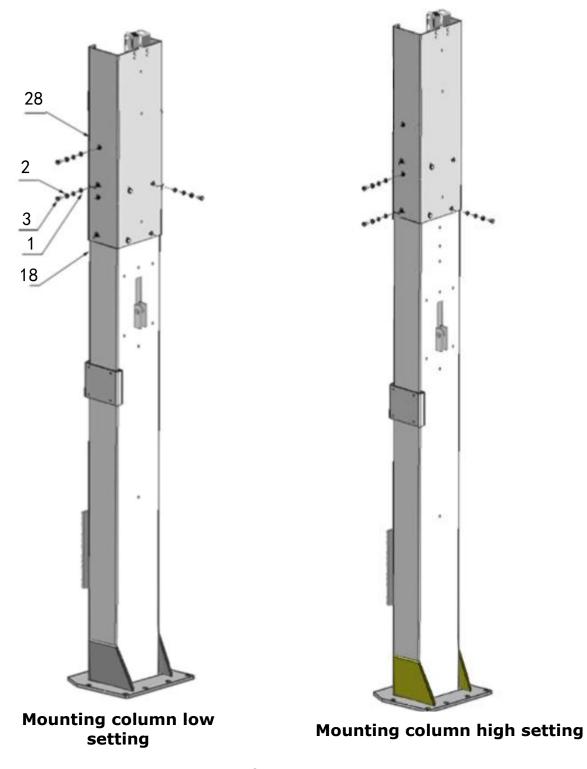
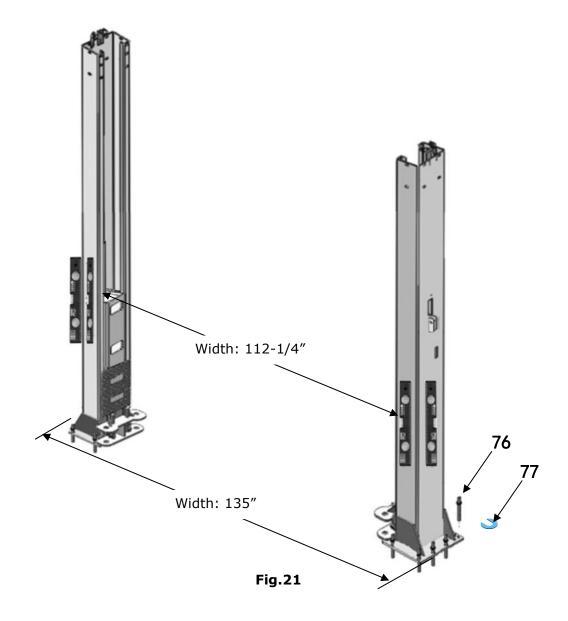


Fig.20

G. Vertical leveling of columns (See Fig. 21)

1. OHX-10

Put the columns on the installation layout of base-plate, install the anchor bolts. Check the Columns plumpness with level bar, and adjusting with the shims if the columns are not vertical. Do not tighten the Anchor Bolts.

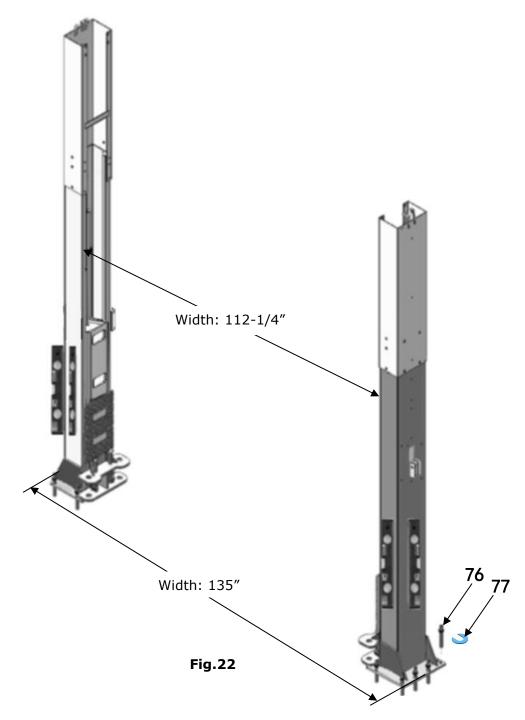


*Note: The anchor bolt is knocked into the ground at least 3-1/2".

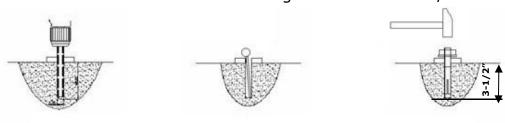


2. OHX-10H

Put the columns on the installation layout of base-plate, install the anchor bolts. Check the Columns plumpness with level bar, and adjusting with the shims if the columns are not vertical. Do not tighten the Anchor Bolts. (See Fig. 22)



*Note: The anchor bolt is knocked into the ground at least 3-1/2".



H. Install overhead top beam (See Fig. 23).

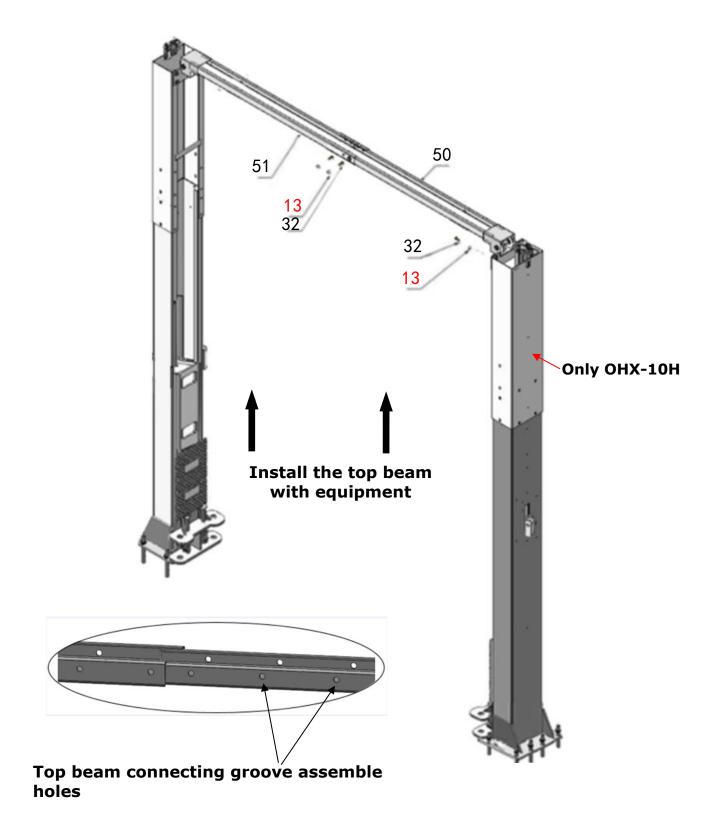


Fig.23

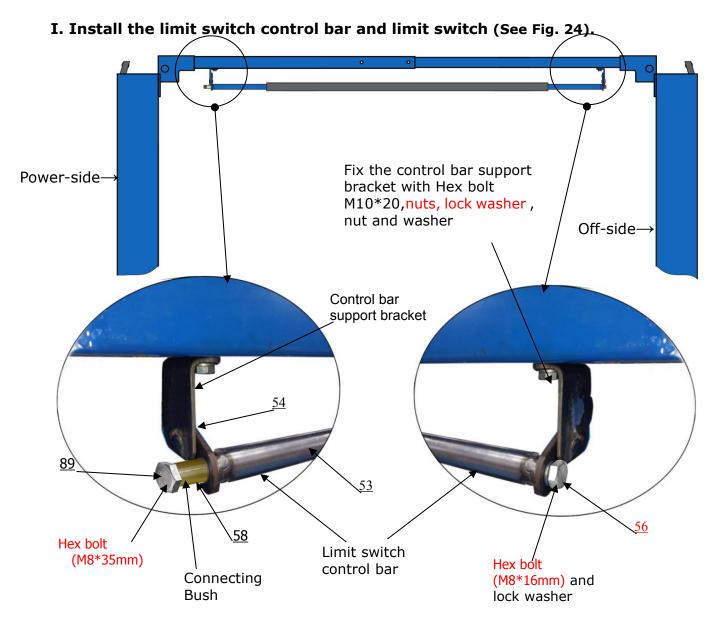


Fig.24

Installing the limit switch and wire.

1. Connect the wire:

Connect the red wire to terminal NC#, another side of the wire connect to the terminal A2 on AC contactor of power unit.

Connect the black wire to terminal C#, another side of the wire connect to the terminal 4 on control button of power unit.

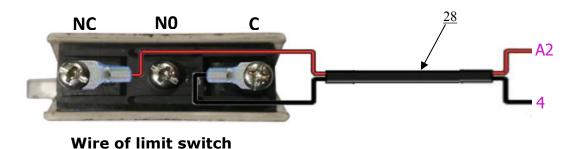


Fig.25

2. Tighten limit switch. Fix the limit switch on control bar support bracket of the power-side as the photo. The wire pass through the top beam and connected to the AC contactor of power unit.

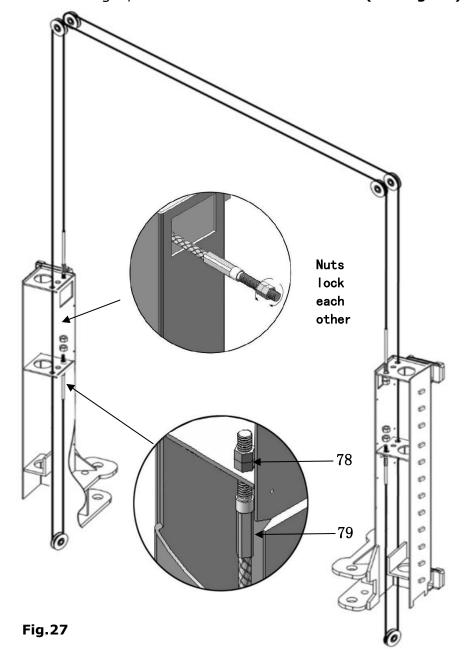


Fig.26

J. Install cables. Lift up the carriage to the same level of safety lock.

1. OHX-10 cable connection.

Cables cross over from bottom of the carriages and be pulled out from the square hole of carriages, then screw the two cable nuts (See Fig. 27)



2. OHX-10H Low setting cable connection (See Fig. 28)

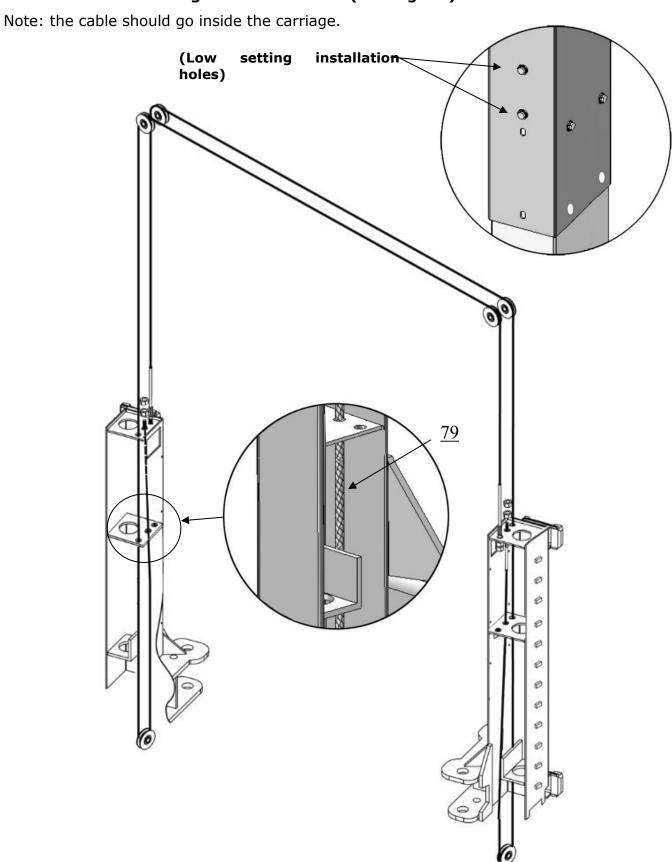
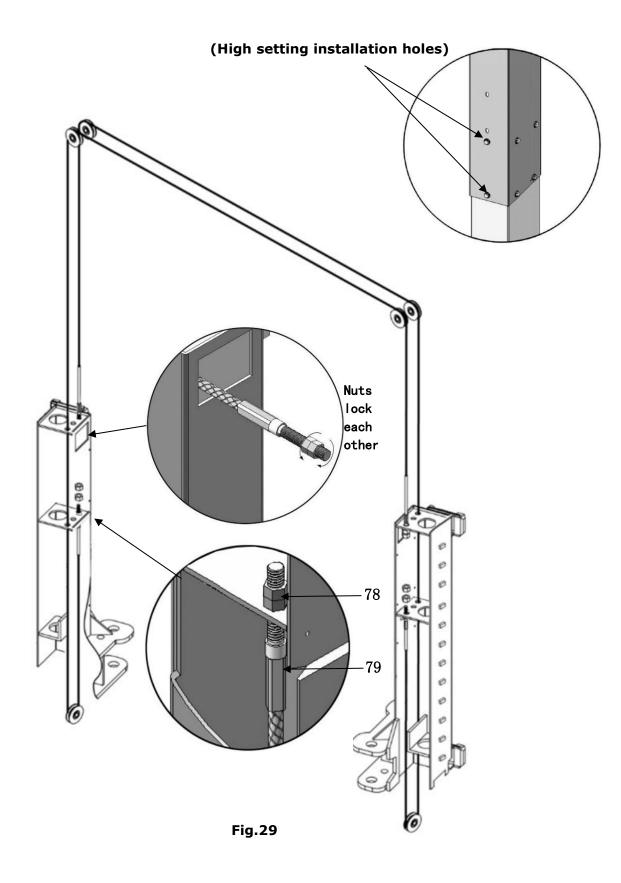


Fig.28

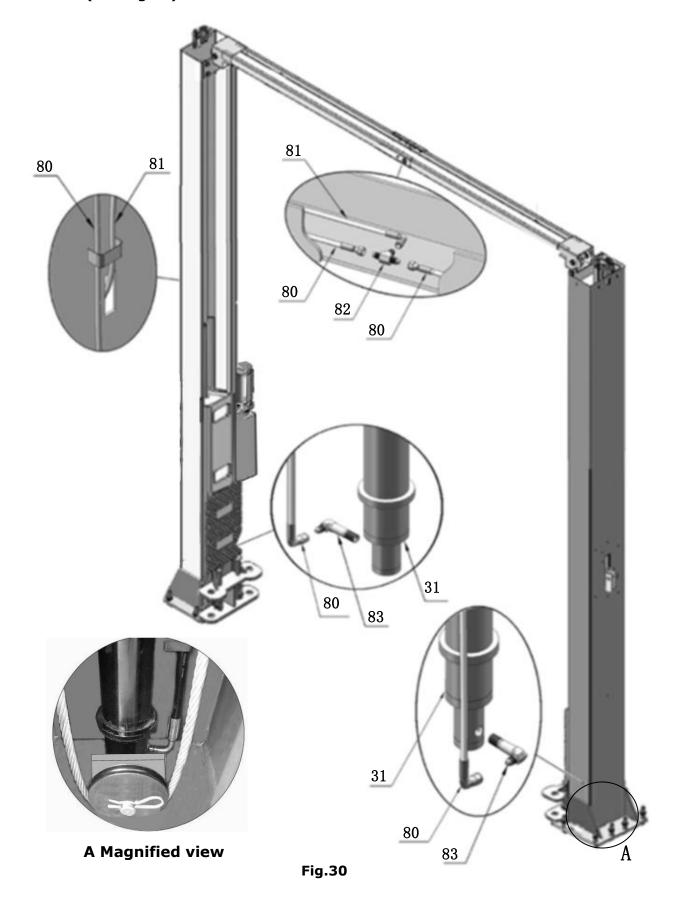
3. OHX-10H High setting cable connection

Cables cross over from bottom of the carriages and be pulled out from the square hole of carriages, then screw the two cable nuts (See Fig. 29).



K. Install oil hose and fitting

1. OHX-10 (See Fig.30).



2. OHX-10H Oil hose Installation (See Fig. 31).

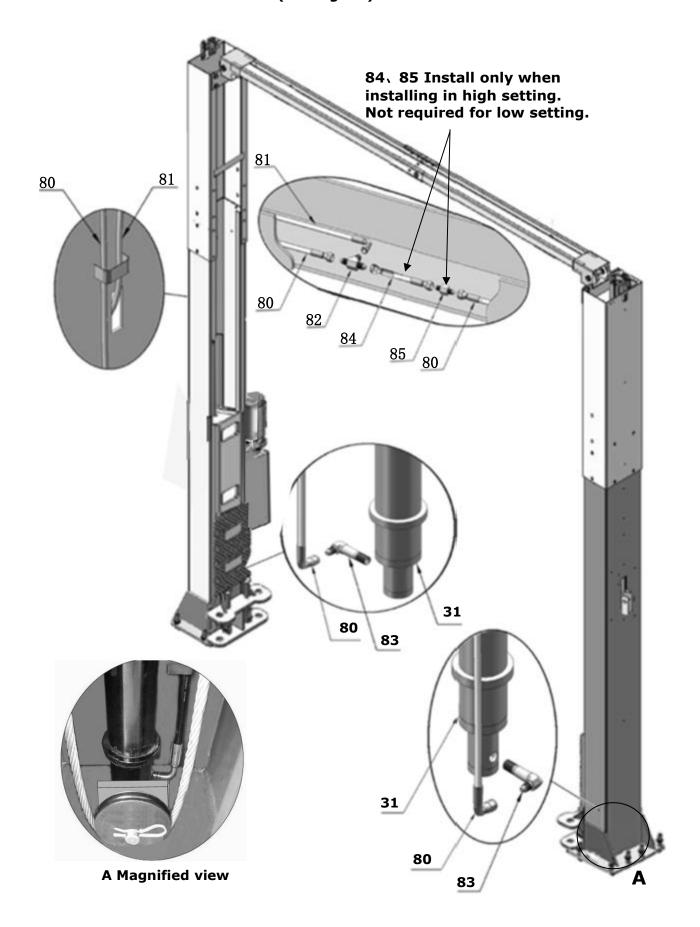
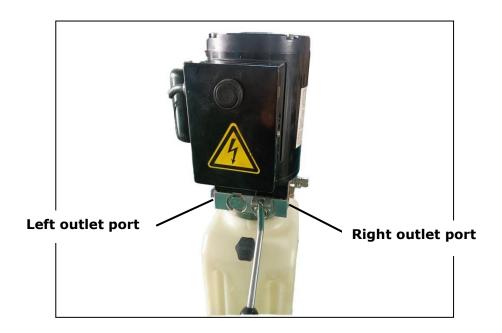
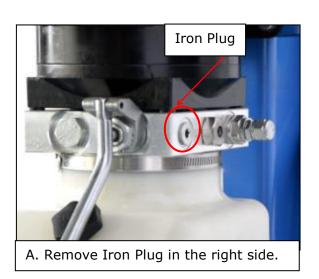
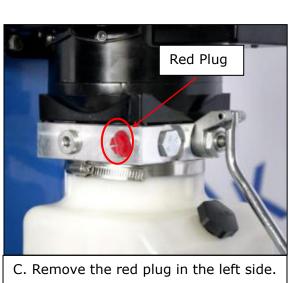


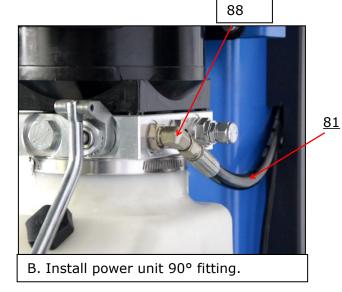
Fig.31

3. Follow these step to connect the oil hose of power unit. (See Fig. 32)











D. Install the iron plug from step A to the oil outlet port on the left side.

Fig.32

L. Install safety cable (See Fig. 33)

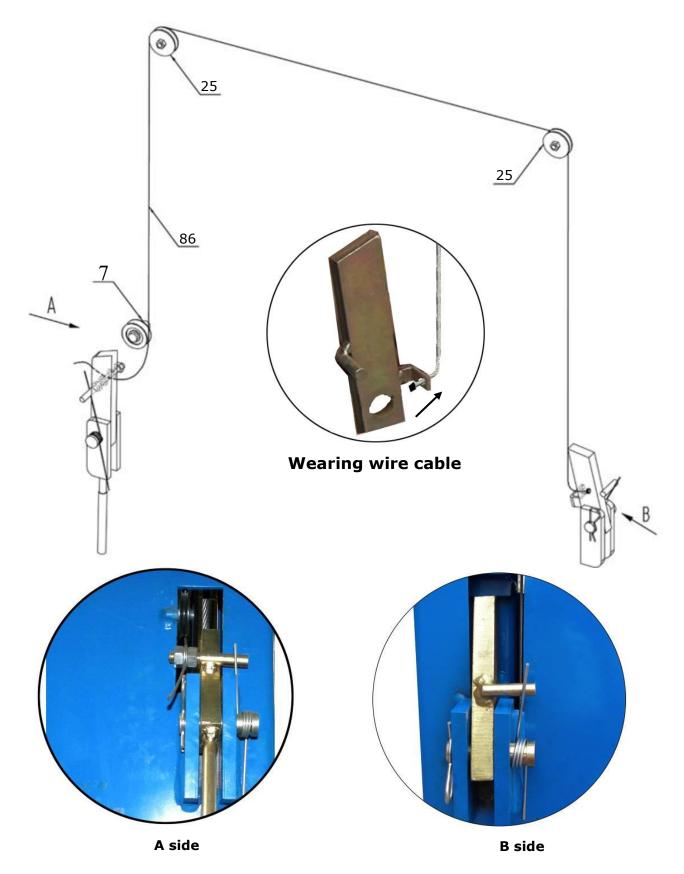
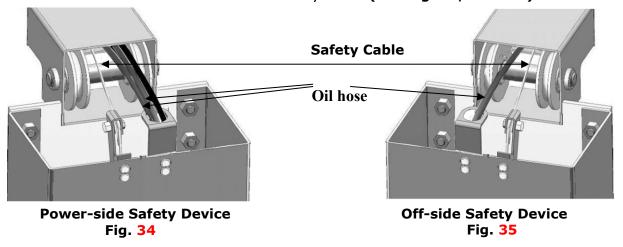


Fig.33

Note: Don't cross the oil hose and safety cable (See Fig. 34, 35 & 36).



The safety cable no need to cross inside the wire clamp on the top beam.

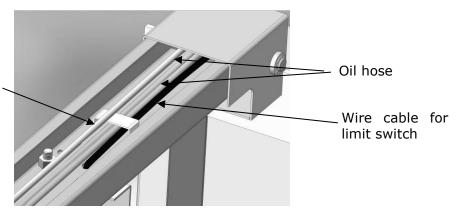


Fig.36

M. Install lifting arms and adjust the arm locks.

- 1. Install the lifting arms (See Fig. 37).
- 2. Lowing the carriages down to the lowest position, then use the 8[#] socket head wrench to loosen the socket bolt (See Fig. 38).

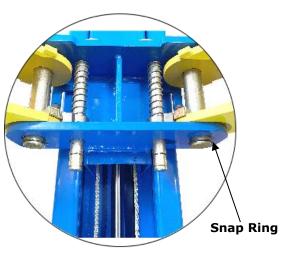
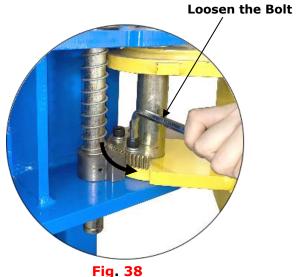
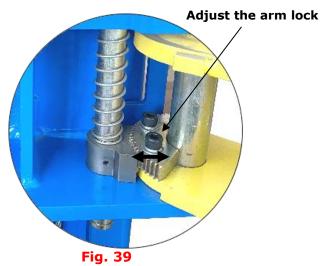


Fig. 37



Use the 8[#] Socket Head Wrench to loosen the Socket Bolt.

3. Adjust the arm lock as direction of arrow (See Fig. 39)



Adjusting moon gear and arm lock to mesh.

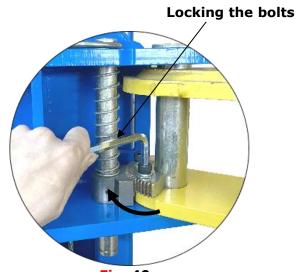


Fig. 40
Locking the bolts after the moon gear and arm lock engaged well.

- 4. Adjust moon gear and arm lock to make it to be meshed, then tighten the socket bolts of arm lock (See Fig. 40).
- N. Tighten all the hydraulic fittings, and fill the reservoir with hydraulic oil.

Note: In consideration of Hydraulic Power Unit's durability and keep the equipment running in the perfect condition, please use Hydraulic Oil 46#.

O. Install electrical system

Connect the power source on the data plate of Power Unit.

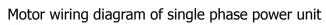
Note: 1. For the safety of operators, the power wiring must contact the floor well.

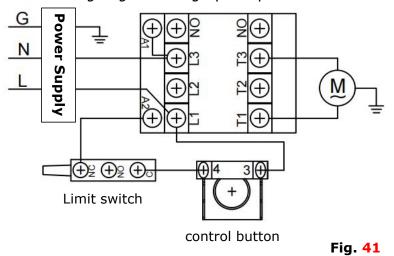
2. Pay attention to the direction of rotations when using three phase motors.

Single phase motor wiring (See Fig. 41)

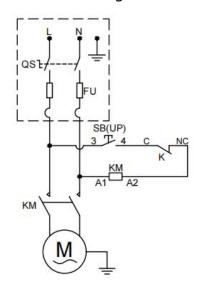
- a. When power supply wires are active wire L and neutral wire N ,connecting active wire L to terminals of AC contactor marked L1, connecting neutral wire N to terminals of AC contractor marked L3.
- b. When power supply wires are two active wire L ,connecting to terminals of AC contactor marked L1, L3 respectively.
- c. Connecting the limit switch: Remove the short wire connecting terminal 4# of control button and A2 of AC contactor firstly (See Fig. 42), then connect wire C#(Black wire) of limit switch with terminal 4# of control button and connecting wire NC#(red wire) with terminals A2 of AC contactor respectively. (See Fig. 43)

The interior wire of limit switch connecting NC# and C#, refer to Step I.





Circuit diagram



Power supply wires

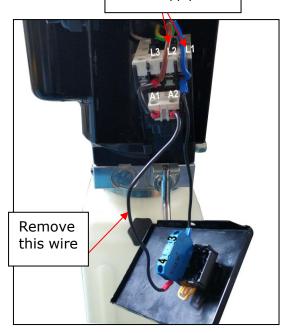
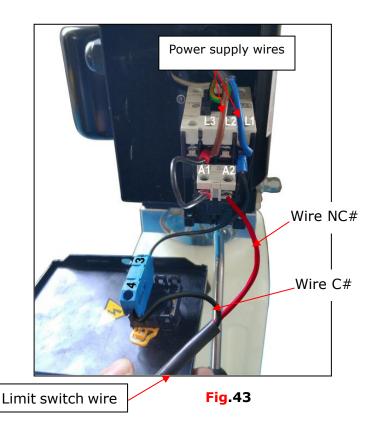
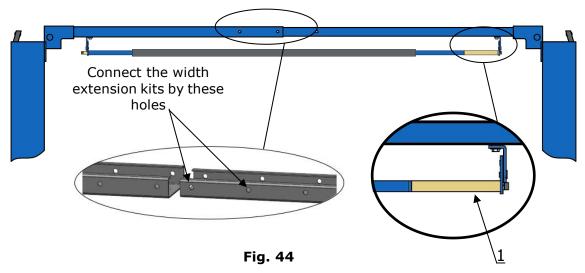


Fig. 42

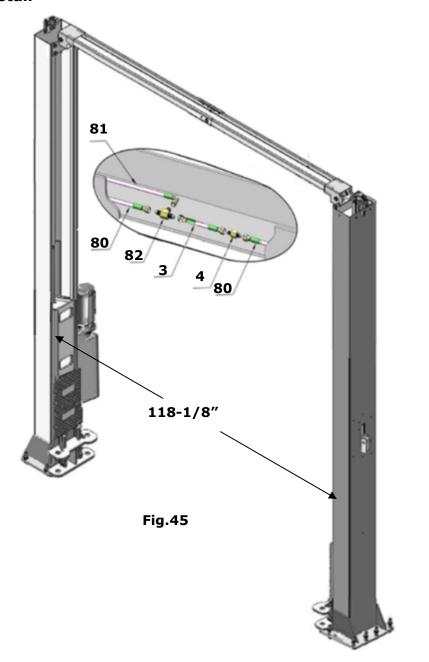


*Optional width extension kits

1. Install the limit switch control bar and top beam (See Fig. 44).

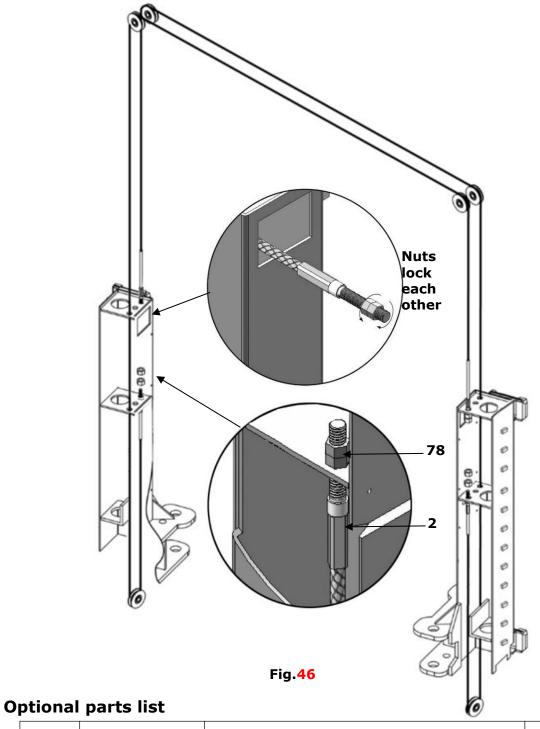


- 2. OHX-10 Install the width extension kits
- 2.1 Oil hose install



2.2 OHX-10: cable connection

Cables cross over from bottom of the carriages and be pulled out from the square hole of carriages, then screw the two cable nuts (See Fig. 46).



Item	Part#	Description	OHX-10 QTY.
1	1102022008-01	Connecting pin of limit switch control bar	1
2	1002561009	Cable assy. φ9.52*9790mm	2
3	1002571011-01	Oil hose assy. 1/4"140mm	1
4	10620079	Straight fitting	1

3. OHX-10H: width extension kits installation. (Fig.47)

3.1 Oil hose install

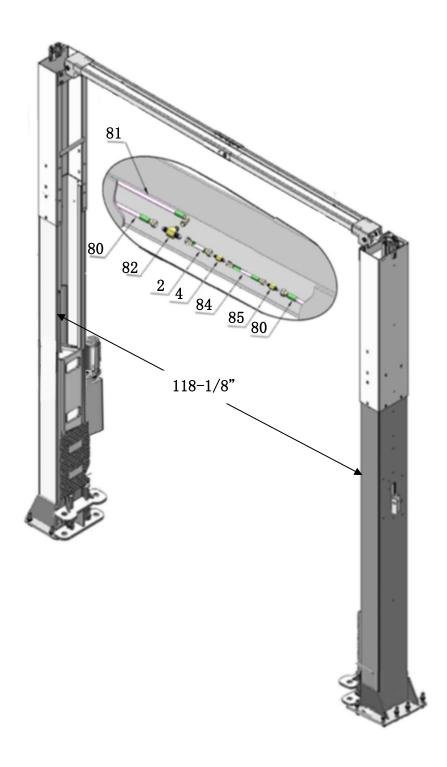


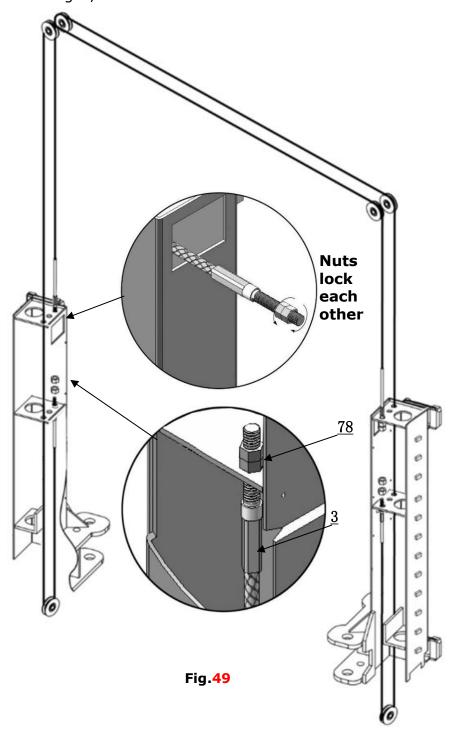
Fig.47

3.2 OHX-10H: Cable connection for low setting. (Fig. 48) Note: The cables install inside the carriage. Low setting installation holes 0

Fig.48

3.3 OHX-10H: Cable connection for high setting (Fig. 49).

Cables cross over from bottom of the carriages and be pulled out from the square hole of carriages, then screw the two cable nuts.



Optional parts list

Item	Part#	Description	OHX-10H QTY.
1	1102022008-01	Connecting pin of limit switch control bar	1
2	1002571011-01	Oil hose assy. 1/4" *140mm	1
3	1002571012	Cable φ9.52*11010mm	2
4	10620079	Straight fitting	1

IV. EXPLODED VIEW

OHX-10

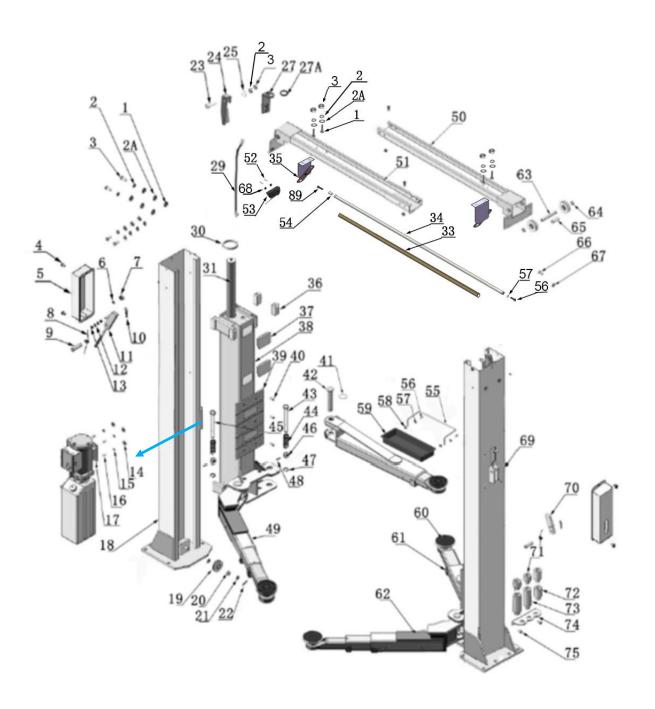


Fig. 50

OHX-10H

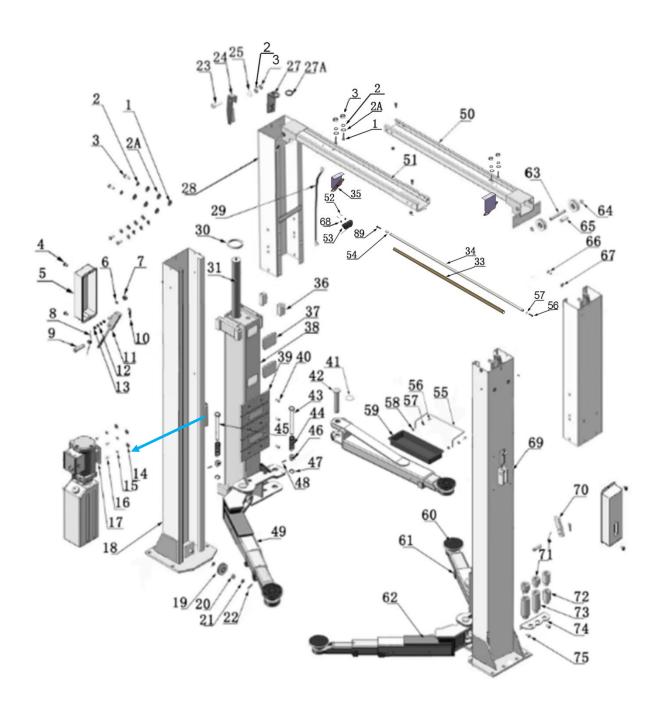


Fig. 51

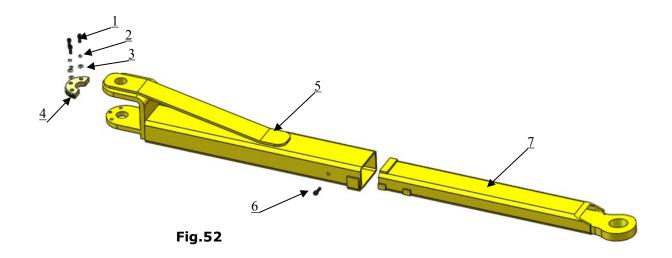
PARTS LIST FOR OHX-10 and OHX-10H

Item	Part#	Description	QTY.		
item	Part#	Description	OHX-10	OHX-10H	
1	10206017	Hex Bolt M10*20	4	24	
2	10209039	Lock Washer φ10	17	37	
2A	10209022	Washer φ10	14	54	
3	10209021	Hex Nut M10	4	24	
4	10209009	Cap Head Bolt M6*8	4	4	
5	10209008	Safety device protective cover	2	2	
6	10209010	Snap ring (φ10)	1	1	
7	10209049	Plastic pulley (Black)	1	1	
8	10209007	Safety Spring	2	2	
9	11206002	Safety lock pin	2	2	
10	10209012	Elastic pin φ3.2	8	8	
11	11209013	Power-side Safety Lock	1	1	
12	10206006	Washer φ12	2	2	
13	10206023A	Hex Nut M12	2	2	
14	10209005	Self-locking nut (M8)	4	4	
15	10209004	Rubber ring φ8*20*3	4	4	
16	10209003	Hex bolt M8*25	4	4	
17	071101	Power unit	1	1	
18	1102561001A	Power-side column	1	1	
19	1102011001	Pulley φ80*φ22*15	6	6	
20	1002011001	Bronzed bush for Pulley φ22*φ19*14	6	6	
21	10209128	Washer φ20	8	8	
22	10209012	Hair pin φ3.2	4	4	
23	10209046	Hex Bolt M10*35	2	2	
24	1102561005	Pulley support bracket	2	2	
25	10206009	Plastic pulley (white)	2	2	
26	10420045	Washer φ6	8	8	
27	1102561006	Oil hose support bracket	2	2	
27A	1061K074	Protective coil	2	2	
28	1102561003A	Outer column	0	2	
20	1002561002	Cabla	1	0	
29	1002571003	Cable	0	1	
30	10209111	Cylinder guard coil	2	2	
21	11217056	Cylinder φ50*1727	2	0	
31	1002576001	Cylinder φ50*1905	0	2	
32	10206024	Hex bolt M12*25	14	14	
33	10206025A	Foam tube	1	1	
34	1102072001A-01	Control Bar φ22*2400	1	1	
35	1103072003A-01	Control Bar Support Bracket	2	2	

	Part#	Description	Q	QTY.	
Item			OHX-10	OHX-10H	
36	10209015	Slider block	16	16	
37	10209016	Carriage plastic cover	4	4	
38	1102563000A	Carriage	2	2	
39	10209018	Protection rubber	2	2	
40	10209019	Screw M6*16	12	12	
41	10520023	Snap ring φ38	4	4	
42	11217168	Arm pin	4	4	
43	11217046A	Arm lock handle (Left)	2	2	
44	10206050A	Spring	4	4	
45	11217046	Arm lock handle (Right)	2	2	
46	10217044-01	Arm lock	4	4	
47	10206032	Snap ring φ25	4	4	
48	10206036	Hair pin φ6*40	4	4	
49	10279010	Right front arm assy.	1	1	
50	1102562000B	Top beam 2	1	1	
51	1102562000A	Top beam 1	1	1	
52	1002022001	Limit Switch CZ-7120	1	1	
53	10420164	Cap Head Bolt M4*30	2	2	
54	110207007	Connecting Bush φ14*2*20	1	1	
55	11206154	Rear guard	2	2	
56	10201002	Hex bolt M8*16	5	5	
57	10209034	Lock Washer φ8	5	5	
58	10209033	Washer φ8	4	4	
59	10206156	Tool tray	2	2	
60	10201046A	Rubber pad assy.	4	4	
60A	10420138	Socket bolt M6*16	4	4	
60B	10209134	Rubber Pad	4	4	
60C	11680030C	Rubber pad pallet	4	4	
61	10279011	Rear arm assy.	2	2	
62	10279009	Left front arm assy.	1	1	
63	11206021	Pulley pin	2	2	
64	10206019	Snap ring φ19	4	4	
65	11206022	Limit bush for pulley shaft	2	2	
66	10217066	Hex bolt M6*15	8	8	
67	10217011	Hex Nut M6	8	8	
68	10620095	Hex Nut M4	2	2	
69	1102561002A	Off-side column	1	1	
70	11211013	Off-side safety device	1	1	
71	11209051B	Stackable adaptor (1.5")	4	4	
72	11209052B	Stackable adaptor (2.5")	4	4	

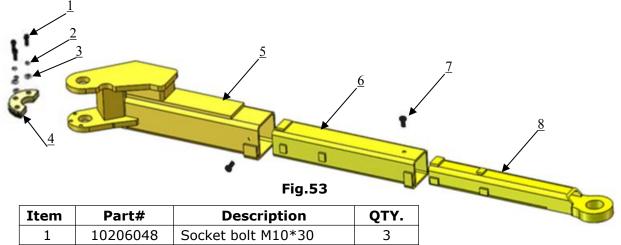
Thomas	Do ++#	5	QTY.	
Item	Part#	Description	OHX-10	OHX-10H
73	11209053B	Stackable adaptor (5")	4	4
74	11209054A	Stackable adaptor bracket	2	2
75	10680003	Hex bolt M8*12	4	4
76	10209059	Anchor bolt 3/4*5-1/2	12	12
77	10201090	Shim(1mm)	10	10
77	10620065	Shim(2mm)	10	10
78	10209066	Hex Nut M16	4	4
70	1002561004	Cable assy. φ9.52*9640mm	2	0
79	1002571005	Cable assy. φ9.52*10860mm	0	2
00	1002561005-01	Oil hose assy. 1/4*5115mm	2	0
80	1002571002-01	Oil hose assy. 1/4*5425mm	0	2
0.1	1002561001-01	Oil hose assy. 1/4*4160mm	1	0
81	1002571001-01	Oil hose assy. 1/4*4490mm	0	1
82	10211016	T fitting	1	1
83	10211017	90° fitting for cylinder	2	2
84	1002571009-01	Oil hose assy. 1/4*550mm	0	1
85	10620079	Straight fitting	0	1
9.6	1002561003	Wire cable assy. L=6980mm	1	0
86	1002571004	Wire cable assy. L=8225mm	0	1
0.7	1102561500	5	1	0
87	1102571500	Parts box	0	1
88	10209060	90° fitting for power unit	1	1
89	10201122	Hex Bolt M8*35	1	1
90	10209149	Lock washer φ6	8	8

1. Rear arm (10279011) explosive view



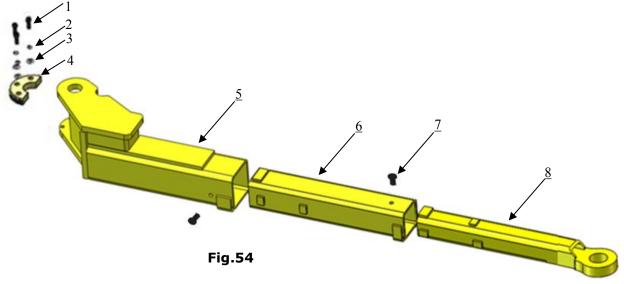
Item	Part#	Description	QTY.
1	10206048	Socket bolt M10*30	6
2	10209039	Lock washer φ10	6
3	10209022	Washer φ10	6
4	11206049	Moon gear	2
5	11206192	Outer arm - rear	2
6	10201149	Cup head bolt M8*12	2
7	11206193	Inner arm - rear	2

2. Left front arm (10279009) explosive view



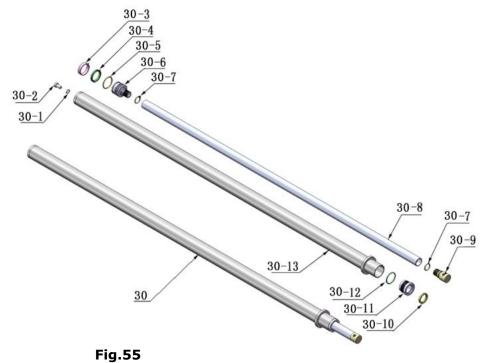
Item	Part#	Description	QTY.
1	10206048	Socket bolt M10*30	3
2	10209039	Lock Washer φ10	3
3	10209022	Washer φ10	3
4	11206049	Moon gear	1
5	11279005	Outer arm - front left	1
6	11206189	Middle arm - front	1
7	10201149	Cap head bolt M8*12	2
8	11201049A	Inner arm - front	1

3. Right front arm (10279010) explosive view



Item	Part#	Description	QTY.
1	10206048	Socket bolt M10*30	3
2	10209039	Lock Washer φ10	3
3	10209022	Washer φ10	3
4	11206049	Moon gear	1
5	11279006	Outer arm - front right	1
6	11206189	Middle arm - front	1
7	10201149	Cap head bolt M8*12	2
8	11201049A	Inner arm - front	1

4. Cylinder (10209014/1002576001) explosive view



Part list for cylinder

Item	Part#	Description	QTY.
30-1	10209069	O-ring	2
30-2	10209070	Bleeding Plug	2
30-3	10209071	Support Ring	2
30-4	10209072	Y-ring OSI	2
30-5	10209073	O-ring	2
30-6	11209074	Piston	2
30-7	10209075	O-Ring	4
30-8	11209076	Piston rod OHX-10	2
30-6	1102576002	Piston rod OHX-10H	2
30-9	11209077	Piston Rod Fitting	2
30-10	10209078	Dust wing	2
30-11	11209079	End cap	2
30-12	10209080	O ring	2
30-13	11209081	Cylinder weldment OHX-10	2
30-13	1102576003	Cylinder weldment OHX-10H	2

5. Power unit (071101) explosive view

single phase,220V/60HZ

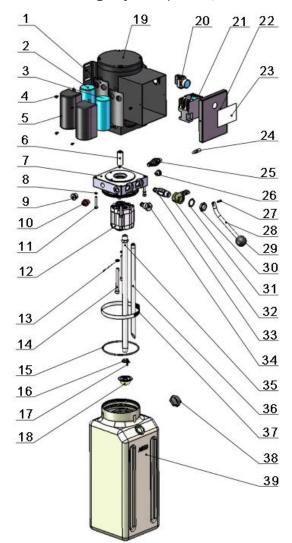
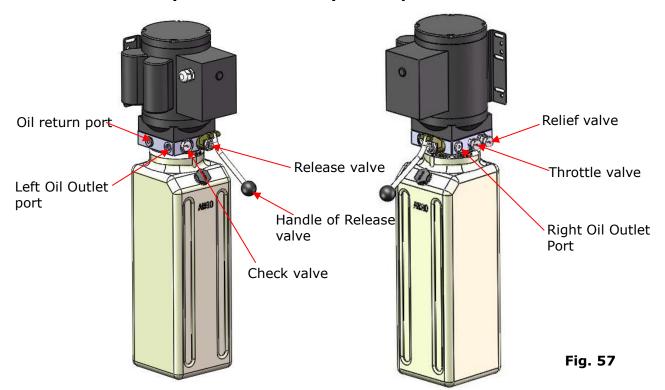


Fig. 56

Part list of power unit (220V/60HZ/single phase)

Item	Part#	Description	QTY.
1	81400180	Rubber pad	2
2	81400250	Starting capacitor	1
3	81400200	Running capacitor	1
4	10420148	Cap head nut with washer	4
5	81400066	Capacitor cover	2
6	81400363	Motor connecting shaft	1
7	80101013	Manifold block	1
8	10209149	Spring washer	4
9	81400276	Inner iron plug	1
10	81400259	Red rubber plug	1
11	85090142	Hex nut	4
12	81400280	Gear pump	1
13	10209034	washer	2
14	81400295	Hex nut	2
15	81400365	O-ring	1
16	10209152	Belt	1
17	85090167	Magnet	1
18	81400290	Filter net	1
19	81400413	Steel plate motor	1
20	10420070	Button switch	1
21	41030055	AC contractor	1
22	81400528	Motor wiring cover	1
23	71111216	AMGO plate	1
24	81400560	Throttle valve	1
25	81400266	Relief valve	1
26	81400284	Socket iron plug	1
27	10720118	Elastic pin	1
28	81400451	Release handle	1
29	10209020	Plastic ball for Release Handle	1
30	81400421	Release valve nut	1
31	81400422	Self-locking washer	1
32	81400447	Valve seat(Low)	1
33	81400567	Release valve	1
34	81400560	Check valve	1
35	81400288	Oil suction hose	1
36	81400289	Oil return hose	1
37	81400364	Clamp(stainless steel)	1
38	81400263	Oil tank cap	1
39	81400275	Oil tank	1

6. Illustration of hydraulic valve for hydraulic power unit



V. TEST RUN

1. Adjustment of synchronous cable (See Fig. 58)

Use wrench to hold the cable fitting, meanwhile using ratchet spanner to tighten the cable nut until the two cables are in the same tension.

If the two vehicle carriages do not Synchronized when lifting and lowering, please screw and tighten the cable nut on the lower side carriage.

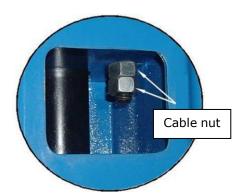


Fig. 58

2. Adjust safety cable

Rise the vehicle carriages and lock them at the same height, strain the safety cable and then release a little, and then tighten the safety cable nuts. Make sure the safety device can always lock the carriages properly.

At last, install the plastic cover of the safety device.

3. Bleeding air from oil cylinder (See Fig. 59)

Rise the vehicle carriages and lock them at the same height, strain the safety cable and then release a little, and then tighten the safety cable nuts. Make sure the safety device can always lock the carriages properly.

At last, install the plastic cover of the safety device.

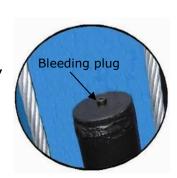
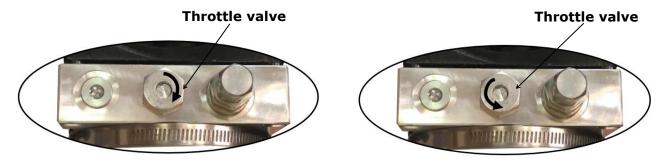


Fig. 59

4. Adjust the lowering speed

You can adjust the lowering speed of the lift if needing: screw the throttle valve clockwise to decrease the lowering speed, or counterclockwise to increase the lowering speed.



Adjust clockwise, decrease lowering speed

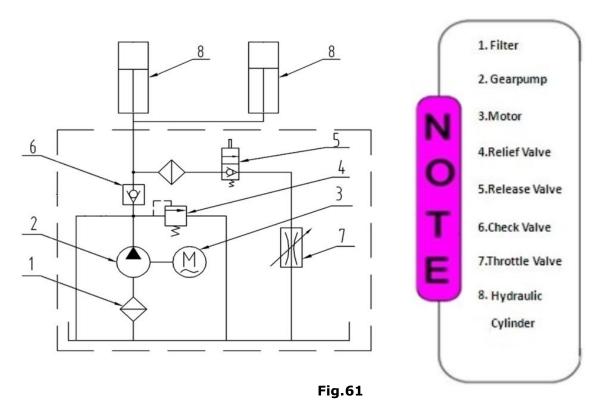
Counterclockwise, increase lowering speed

Fig. 60

5. Test with loading

After finishing the above adjustment, test running the lift with loading. Run the lift in low position for several times first, make sure the lift can rise and lower synchronously, the Safety Device can lock and release synchronously. And then test run the lift to the top completely. If there are anything improper, repeat the above adjustment.

Hydraulic schematic



VI. OPERATION INSTRUCTIONS

Please read the safety tips carefully before operating the lift

To lift vehicle

- 1. Keep clean of site near the lift;
- 2. Position lift arms to the lowest position;
- 3. To shortest lift arms;
- 4. Open lift arms;
- 5. Position vehicle between columns;
- 6. Move arms to the vehicle's lifting point;

Note: The four lift arms must contact the vehicle's lifting point at the same time where manufacturers recommended

- 7. Push button **UP** until the lift pads contact underside of vehicle totally. Recheck to make sure vehicle is secure;
- 8. Continue to raise the lift slowly to the desired working height, ensuring the balance of vehicle;
- 9. Push lowering handle to lower lift onto the nearest safety. The vehicle is ready to repair.

To lower vehicle

- 1. Be sure clear of around and under the lift, only leaving operator in lift area;
- 2. Push button **UP** to raise the vehicle slightly, and then release the safety device, lower vehicle by pushing lowering handle.
- 3. Open the arms and position them to the shortest length;
- 4. Drive away the vehicle.
- 5. Turn off the power.

VII.MAINTENANCE SCHEDULE

Monthly:

- 1. Re-torque the anchor bolts to 150 N.M;
- 2. Check all connectors, bolts and pins to insure proper mounting;
- 3. Lubricate cable with lubricant;
- 4. Make a visual inspection of all hydraulic hoses/lines for possible wear or leakage;
- 5. Check Safety device and make sure proper condition;
- 6. Lubricate all Rollers and Pins with 90wt. Gear oil or equivalent;

Note: All anchor bolts should take full torque. If any of the bolts does not function for any reason, DO NOT use the lift until the bolt has been replaced.

Every six months:

- Make a visual inspection of all moving parts for possible wear, interference or damage.
- 2. Check and adjust as necessary, equalizer tension of the cables to insure level lifting.
- 3. Check columns for plumpness.
- 4. Check Rubber Pads and replace as necessary.
- 5. Check Safety device and make sure proper condition.

Oil cylinder maintenance:

In order to extend the service life of the oil cylinder, please operate according to the following requirements.

- 1. Recommend to use N46 anti-wear hydraulic oil.
- 2. The hydraulic oil of the lifts should be replaced regularly during using. Replace the hydraulic oil 3 months after the first installation, Replace the hydraulic oil once a year afterwards.
- 3. Make at least one full trip raising and lowering per day. For exhausting the air from the system, which could effectively avoid the corrosion of the cylinder and damage to the seals caused by presence of air or water in the system.
- 4. Protect the outer surface of the oil cylinder's piston rod from bumping and scratching, and timely clean up the debris on the oil cylinder dust-ring and the piston rod.

VIII.TROUBLE SHOOTING

TROUBLE	CAUSE	REMEDY
	1. Button does not work	1. Replace button
	2. Wiring connections are not in good	2. Repair all wiring connections
Motor does not	condition	
run	3. Motor burned out	3. Repair or replace motor
	4. AC contactor burned out	4. Replace AC Contactor
	1. Motor runs in reverse rotation	1. Reverse two power wire
Motor runs but	2. Gear Pump out of operation	2. Repair or replace
the lift is not	3. Release Valve in damage	3. Repair or replace
raised	4. Relief Valve or Check Valve in damage	4. Repair or replace
Taiseu	5. Low oil level	5. Fill tank
1:0	1. Release Valve out of work	
Lift does not	2. Relief Valve or Check Valve leakage	Repair or replace
stay up	3. Cylinder or Fittings leaks	
	1. Oil line is jammed	1. Clean the oil line
	2. Motor running on low voltage	2. Check Electrical System
Lift raises slowly	3. Oil mixed with air	3. Fill tank
	4. Gear Pump leaks	4. Replace Pump
	5. Overload lifting	5. Check load
	1. Safety device are in activated	1. Release the safeties
	2. Release Valve in damage	2. Repair or replace
Lift cannot lower	3. Safety cable broken	3. Replace
	4. Oil system is jammed	4. Clean the oil system

IX. Lift disposal.

When the car lift cannot meet the requirements for normal use and needs to be disposed, it should follow local laws and regulations.



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